



DP7-0906AV DCC Video Measuring System

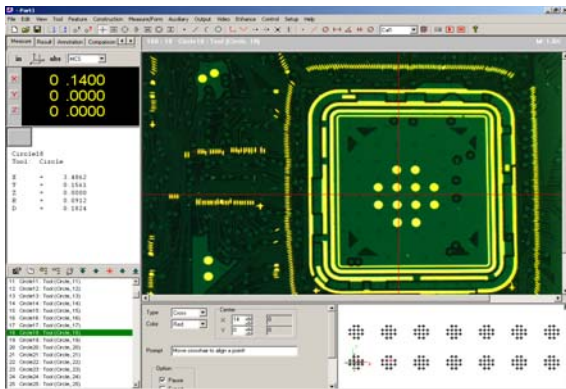


Specification

Travel: 9" x 6" x 8" (X, Y, Z)
 Base: Granite.
 Column: Granite.
 Resolution: Glass Scale 0.001mm (XYZ).
 Camera: 1/3" NTSC CCD.
 Optics: Optem 125C Motorized Zoom.
 Back Light: Programmable 150W.
 Coaxial Light: Programmable 150W.
 Surface Light: Four quadrature LED Ring Light.
 Repeatability: 0.002mm.
 Transmission: Lead Screw on XYZ. Precision Recirculating Bearings.
 Pitch: 30 Arc Seconds.
 Yaw: 15 Arc Seconds
 Operation: 3 Axes Joystick Control, Stepper Motor Drive.
 Motion: 51200 Microstepping Per Revolution.

Software: DMP-4000

OS: Windows XP.
 Computer: Pentium 4 / Athlon XP.
 Memory: 512MB.
 Monitor: 17" LCD Flat Panel Display.



Options

Digital Camera

- Resolution Up To 5120 x 4096

Encoder

- Resolutions available in 1um, 0.5um and .1um.

Stage

- Glass top or solid tooling plate with threaded tooling holes.

DP7-0906AV DCC Video Measuring System is a high accuracy, 3-axis Direct Computer Controlled video based measuring system. This system can measure objects up to 9" in length. Included in this system: Programmable Motorized Zoom, NTSC Video Camera, Programmable Illumination, High Resolution Micro-Stepping Motion Controller, DMP-4000 Software.

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DMP4000 Features and Functions

File

- New
- Open
- Save
- Save As
- Header
- Run
- Run Step
- Run Repeat
- Import
- Set Origin
- Export
- Recent Files
- Exit

View

- Zoom In
- Zoom Out
- Zoom Window
- Zoom All
- Zoom View
- Shift
- Rotate
- 3D Graphics

Help

Tool

- Find
- Teach
- Copy
- Test
- Update
- Edit
- Crosshair Tool
- Edge Tool
- Circle Tool
- Arc Tool
- Linewidth Tool
- Slot Tool
- Ellipse Tool
- Area Tool
- Focus Tool
- Cross Target
- Rectangle Target
- Circle Target

Output

- Format
- DDE Link
- Save Results
- Print Results
- Send Results
- Edge Points
- Result Buffers

Measure

- Edit
- Distance
- Circle
- Linewidth
- Angle
- Area
- Slot
- Ellipse
- Position
- Circularity
- Concentricity
- Straightness
- Angularity
- Parallelism
- Perpendicularity
- Size
- Statistics
- User Measure
- Create Result Buffer
- Add Result Buffer

Help

- Help
- About

Auxiliary

Video

- Freeze
- Live Image
- Stored Image
- Import Image
- Draw Text
- Show Edges
- Histogram
- Enlarge
- Maximize
- Select Image
- Overlay
- Subtract
- Switch
- Compare
- Copy Image

Setup

- System Setup
- Lock Tool X
- Lock Tool Y
- Calibration
- Home
- Move Abs
- Move Inc
- Password
- Stage Mapping

Construction

- Zero
- Frame
- Offset
- Project
- Mirror
- Rotate
- Parallel
- Intersect
- Bisect
- Perpendicular
- Create Variable
- Math

Feature

- Tool
- Relative Tool
- Point
- Line
- Arc
- Circle
- Define Feature
- User Feature
- Gauge Ball
- Gauge Diameter

Edit

- Setup
- Modify
- Insert
- Delete
- Select All
- Remove Last
- Rename
- Print
- Cancel
- Duplication
- Set Break Point
- Clear Break Point

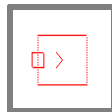
Auxiliary

- Comment
- Prompt
- Calibrate X
- Calibrate Y
- Set Calibration
- Camera
- FormFit C.
- Send User C.
- Get User C.
- In Port
- Out Port

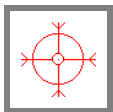
Image Tools



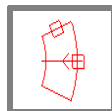
Crosshair Tool: Manual define a single point.



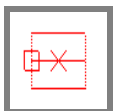
Edge Tool: Automatically find all points on an edge.



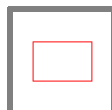
Circle Tool: Automatically find all points on a circle.



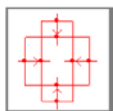
Arc Tool: Automatically find all points on a radius.



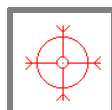
Linewidth Tool: Automatically find all points on two parallel edges.



Area Tool: Automatically find the area and centroid of an area.



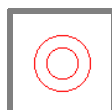
Slot Tool: Automatically find all points on four sides.



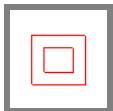
Ellipse Tool: Automatically find all points on an ellipse.



Cross Target: Automatically find a cross pattern.



Circle Target: Automatically find a circle pattern.



Rectangle Target: Automatically find a rectangle pattern.

Results

Measure Circle							
Tolerance		Special				Output	
<input type="radio"/> None <input checked="" type="radio"/> +/- Tol		Frame:	MCS			Print: None	
		Measure:	Diameter			<input type="checkbox"/> File <input type="checkbox"/> Clipboard <input type="checkbox"/> DDE <input type="checkbox"/> SPC <input type="checkbox"/> Comport	
Name:	Circle1						
	Actual	Nominal	+Tol	-Tol	Deviation	Out	P/F
<input checked="" type="checkbox"/> Diameter	1.1812	1.1812	0.0010	0.0010	0.0000	0.0000	PASS
<input type="checkbox"/> Radius	0.5906	0.5906	0.0010	0.0010	0.0000	0.0000	PASS
<input type="checkbox"/> Circularity	0.0192		0.0010		0.0192	0.0182	FAIL
<input type="checkbox"/> X	0.0097	0.0097	0.0010	0.0010	0.0000	0.0000	PASS
<input type="checkbox"/> Y	0.3104	0.3104	0.0010	0.0010	0.0000	0.0000	PASS
<input type="checkbox"/> Z	0.0000	0.0000	0.0010	0.0010	0.0000	0.0000	PASS

Output selection and tolerancing

Output selection and tolerancing

Link	
Spreadsheet	General ICAMP FormFr
Application:	Excel
Sheet:	Sheet1
Header Cell:	A1
Data Cell:	A1
Data:	Hello
Path:	
Cell Mode:	<input checked="" type="radio"/> Auto <input type="radio"/> Assign <input type="radio"/> Selected
Series in:	<input checked="" type="radio"/> Row <input type="radio"/> Column
	<input checked="" type="checkbox"/> Multiple Line <input type="checkbox"/> Append
	Column Offset: 0
	Row Offset: 0

Seamless and real-time link to third party software.